



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship Dec 15

(7)

D350-607-541
Job Sheet 167223



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/26/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: ~~Stock~~ **SOLD**

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/1/17	0.00	0.00	Start Up Stores/Pkg2		
110	Packaging	1 pcs		12/1/17	0.00	0.00	Packaging1		
120	QC	1 pcs		12/1/17	0.00	0.00	QC4		
125	DC	1 pcs		12/1/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/1/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		12/1/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG007
Descriptions: 130 - Package as per PPPD350-607-541

F9030 sold

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN310C4 5023005	1	31	0	0
	AN4-13A 5023003	6	482	0	0
	AN4C15 5023002	1	19	0	0
	D2690-6 5023000	1	8	0	0
	D350-607-511 5027048 → 5027202	3	0	0	0
	D3912-041 5022999	1	2	0	0
	D4030-041 5022170	1	0	0	0
	D4086-200 5022996	1	3	0	0
	D4150-041 5022992	1	2	0	0
	D4151-041 5026515	1	3	0	0
	D4151-043 5027117	1	6	0	0
	D4917-300 5022988	1	11	0	0
	MS17984-C413 5022985	1	23	0	0
	MS21042L4 5022978	6	943	0	0
	MS24665-151 5022977	1	95	0	0
	NAS1149C0463R 5022975	3	145	0	0
	NAS1149F0432P 5022972 → 5022976	12	923	0	0
	NAS1515H4L 5022971	2	173	0	0
	D4085.3 1 5023133 → 5027198	1			
	5028078 →				

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																					
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																																																																																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																																																																																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																																																																																						
Large Fab ☐	Composite ☐	Supplier ☐																																																																																							
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																																					
Description Work Order		Disposition		Completed By																																																																																					
S027203 AS350/AS355 Quick Release Heli – Utility – Basket Long, Heavy Duty Lid PART NO: Revision: Operation: Change No: D350 – 607 – 541 Start up Operation CHG008 Mfg Date: 12/28/17 Job No: 167223		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 – 5200 Email: sales@dartaero.com www.dartaerospace.com		Lead hand / Supervisor Approval Verification																																																																																					
				QC / QA Coordinator Approval																																																																																					
<table style="width:100%;"> <tr> <th colspan="4">Root Cause</th> <th colspan="2"></th> </tr> <tr> <td>Environment ☐</td> <td>☐ No Re-verf</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>Design ☐</td> <td>☐ Operator</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>Doc/Data ☐</td> <td>☐ Offset/s</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>☐ Supplier</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>☐ Training</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>Material ☐</td> <td>☐ Use for Testing</td> <td>☐ Cuffs</td> <td>☐</td> <td>☐</td> <td>☐ Part Moved</td> </tr> <tr> <td>Internal Transport ☐</td> <td>☐ Poor Information</td> <td>☐ Crushing</td> <td>☐</td> <td>☐</td> <td>☐ Drawing</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>☐ Rushing</td> <td>☐ Heat Treat</td> <td>☐</td> <td>☐</td> <td>☐ Finish</td> </tr> <tr> <td>LOA ☐</td> <td>☐ Product Improvement</td> <td>☐ Wave/Twist in Tube</td> <td>☐</td> <td>☐</td> <td>☐ Misread</td> </tr> <tr> <td>Substation ☐</td> <td>☐ Process Improvement</td> <td>☐ Marks/Chatter</td> <td>☐</td> <td>☐</td> <td>☐ Turning Sequence</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>☐ Manufacturing Process</td> <td>☐</td> <td>☐</td> <td>☐</td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>☐ Past Due</td> <td>☐</td> <td>☐</td> <td>☐</td> <td></td> </tr> <tr> <td colspan="4"></td> <td colspan="2">OTHER : _____</td> </tr> </table>						Root Cause						Environment ☐	☐ No Re-verf	☐	☐	☐	☐ Positioned Wrong	Design ☐	☐ Operator	☐	☐	☐	☐ Outside Dimensions	Doc/Data ☐	☐ Offset/s	☐	☐	☐	☐ Over/Under tolerance	Equip/Tooling ☐	☐ Supplier	☐	☐	☐	☐ Part Incorrect	Handling/Pre ☐	☐ Training	☐	☐	☐	☐ Part Lost/Missing	Material ☐	☐ Use for Testing	☐ Cuffs	☐	☐	☐ Part Moved	Internal Transport ☐	☐ Poor Information	☐ Crushing	☐	☐	☐ Drawing	Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐	☐	☐ Finish	LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐	☐	☐ Misread	Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐	☐	☐ Turning Sequence	Past Expiry Date ☐	☐ Manufacturing Process	☐	☐	☐		Misidentified ☐	☐ Past Due	☐	☐	☐						OTHER : _____	
Root Cause																																																																																									
Environment ☐	☐ No Re-verf	☐	☐	☐	☐ Positioned Wrong																																																																																				
Design ☐	☐ Operator	☐	☐	☐	☐ Outside Dimensions																																																																																				
Doc/Data ☐	☐ Offset/s	☐	☐	☐	☐ Over/Under tolerance																																																																																				
Equip/Tooling ☐	☐ Supplier	☐	☐	☐	☐ Part Incorrect																																																																																				
Handling/Pre ☐	☐ Training	☐	☐	☐	☐ Part Lost/Missing																																																																																				
Material ☐	☐ Use for Testing	☐ Cuffs	☐	☐	☐ Part Moved																																																																																				
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐	☐	☐ Drawing																																																																																				
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐	☐	☐ Finish																																																																																				
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐	☐	☐ Misread																																																																																				
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐	☐	☐ Turning Sequence																																																																																				
Past Expiry Date ☐	☐ Manufacturing Process	☐	☐	☐																																																																																					
Misidentified ☐	☐ Past Due	☐	☐	☐																																																																																					
				OTHER : _____																																																																																					

Change Record

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

[illegible]